PC Board replacement on a BioSmart Portable Heater
All Models (1500PB shown in pictures)

1. Remove the two side cover screws (img 1).

2. Slide the side covers back (img 2). Once they are pulled back they can be pulled down and then out.

3. Unscrew the 3 screws on each side of the front cover (img 3) and remove the front cover (img 4). Unplug the UV light indicator if the heater is a 1500PA.

4. Remove the four screws the hold the PC board to the chassis (img 5).

5. Remove the two screws on the back of the PC board (img 6) to remover the front lens cover (img 7). Note that the silver buttons will be loose and can easily fall out.

6. Remove the wires from the old board one at a time and place them on the new board so as not to get them mixed up (img 8).

7. Re-assemble the heater by following the instructions in reverse.